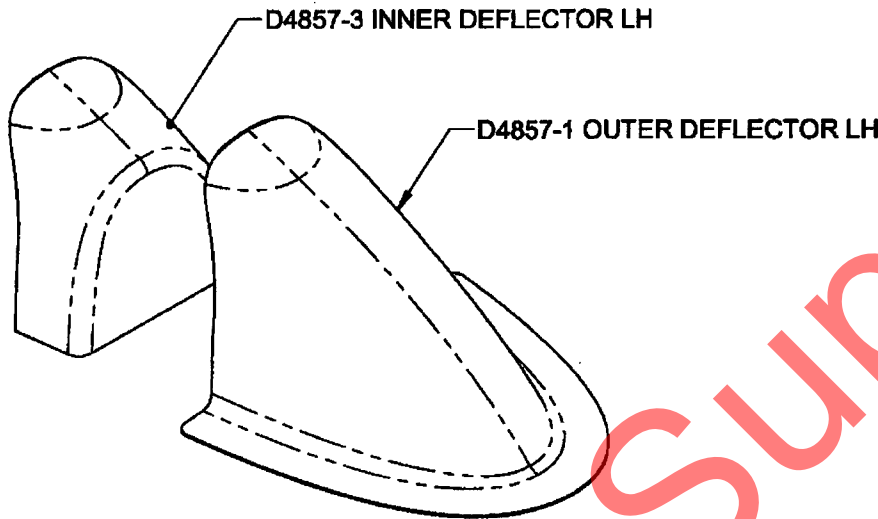


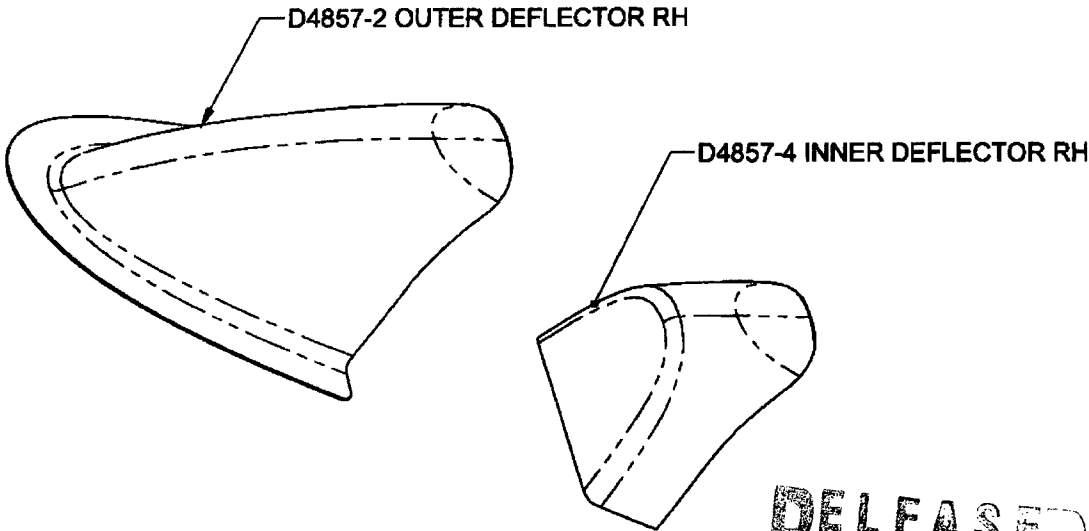
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4857-041	WIPER DEFLECTOR ASSY LH
1	1	D4857-1	INNER DEFLECTOR LH
2	1	D4857-3	OUTER DEFLECTOR LH

ITEM	QTY -042	P/N	DESCRIPTION
	X	D4857-042	WIPER DEFLECTOR ASSY RH
1	1	D4857-2	OUTER DEFLECTOR RH
2	1	D4857-4	INNER DEFLECTOR RH

SECTION E-E
SCALE 1.5X



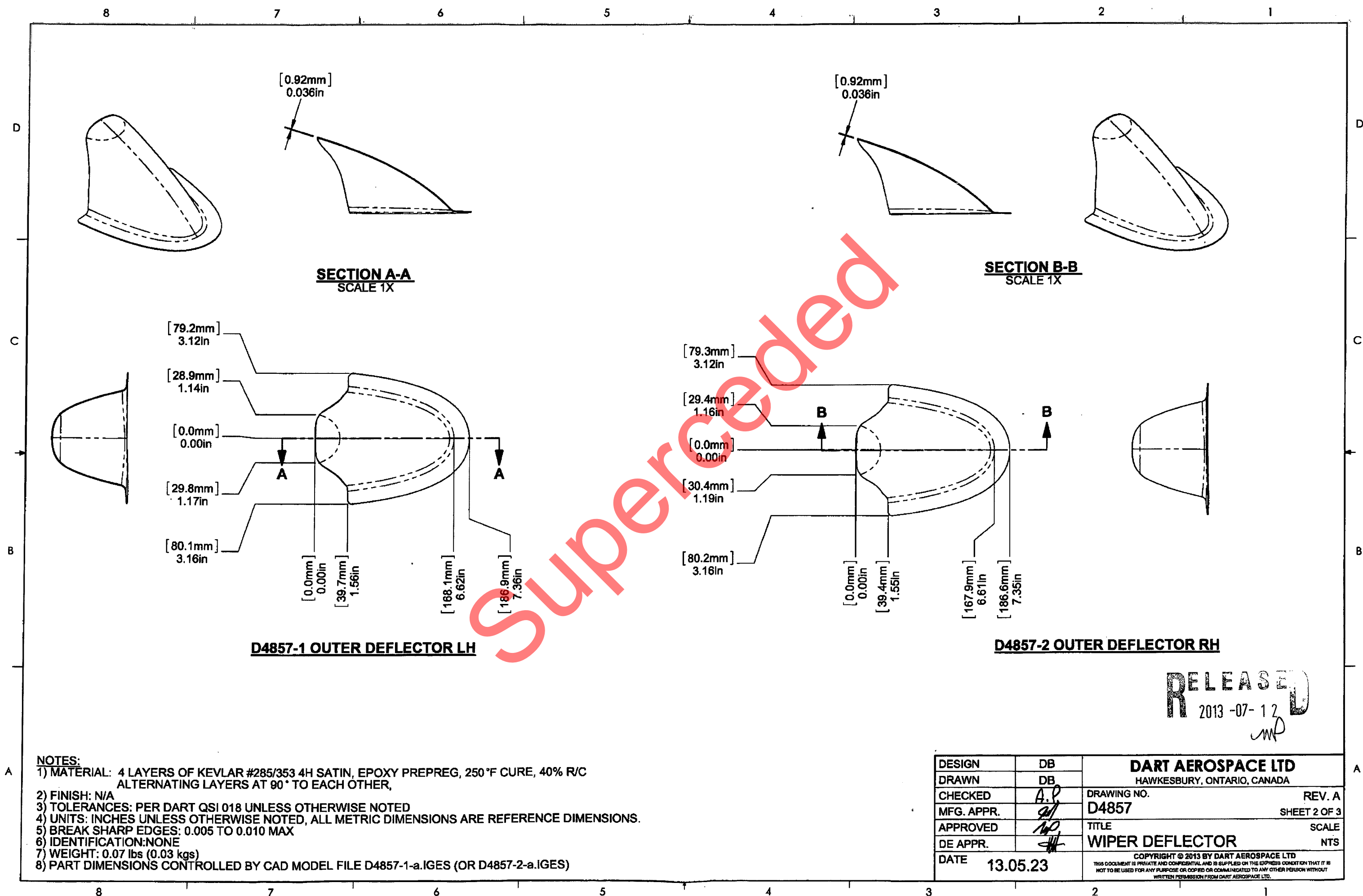
D4857-041 WIPER DEFLECTOR ASSY LH



D4857-042 WIPER DEFLECTOR ASSY RH

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: N/A
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: BAG AND IDENTIFY WITH DART P/N D4857-041 (OR D4857-042), AGUSTA P/N "TBD", REVISION AND BATCH NUMBER AS PER QSI 044 METHOD 6.7
 - 7) WEIGHT: 0.09 lbs (0.05 kgs)
 - 8) ASSEMBLE PARTS USING AR4315HP MMA ADHESIVE, ALLOW 0.025" GAP BETWEEN PARTS FOR ADHESIVE.

A	NEW RELEASE	DB	13.05.23
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	A.P.	DRAWING NO.	REV. A
MFG. APPR.	21	D4857	SHEET 1 OF 3
APPROVED	160	TITLE	SCALE
DE APPR.	11	WIPER DEFLECTOR	NTS
DATE	13.05.23	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D4857-1 OUTER DEFLECTOR LH

D4857-2 OUTER DEFLECTOR RH

NOTES:

- 1) MATERIAL: 4 LAYERS OF KEVLAR #285/353 4H SATIN, EPOXY PREPREG, 250 °F CURE, 40% R/C ALTERNATING LAYERS AT 90° TO EACH OTHER,
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED, ALL METRIC DIMENSIONS ARE REFERENCE DIMENSIONS.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.07 lbs (0.03 kgs)
- 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE D4857-1-a.IGES (OR D4857-2-a.IGES)

RELEASED
2013-07-12
MP

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	A.P.	DRAWING NO.	REV. A
MFG. APPR.	AP	D4857	SHEET 2 OF 3
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	WIPER DEFLECTOR	NTS
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[8mm]
R0.3in

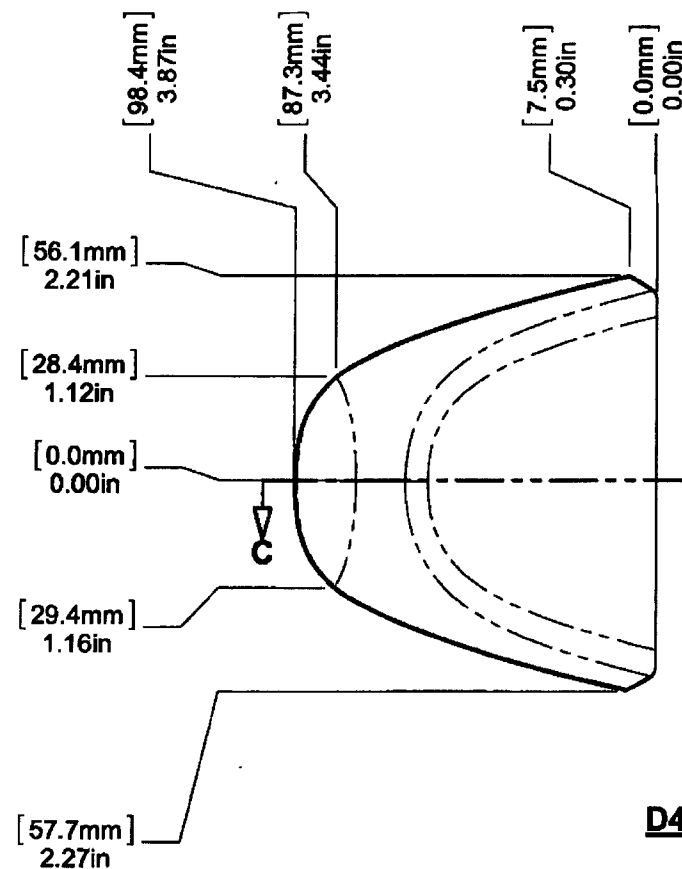
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0.023in

SECTION C-C
SCALE 1X

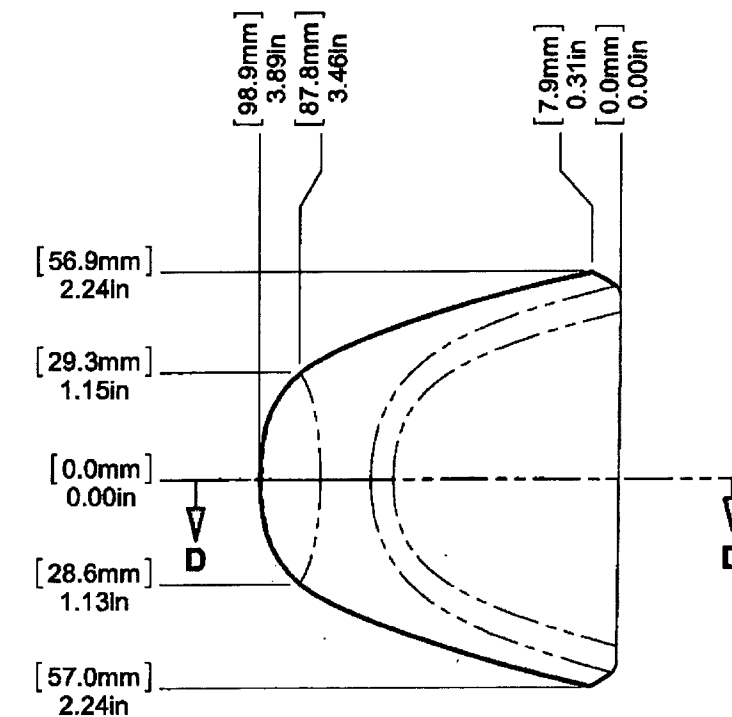
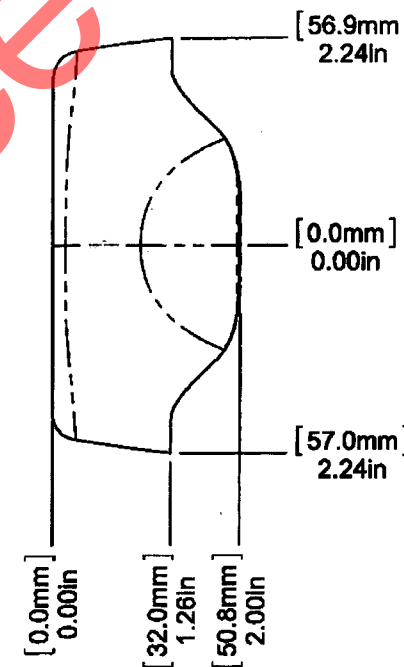
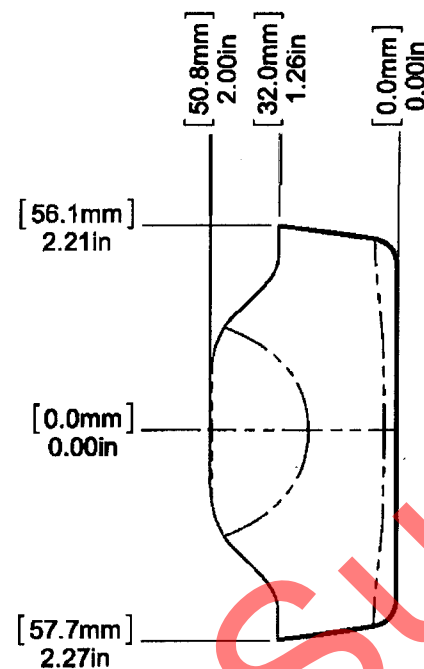
[8mm]
R0.3in

[0.59mm]
0.023in

SECTION D-D
SCALE 1X



D4857-3 INNER DEFLECTOR LH



D4857-4 INNER DEFLECTOR RH

NOTES:

- 1) MATERIAL: 3 LAYERS OF KEVLAR #285/353 4H SATIN, EPOXY PREPREG, 250°F CURE, 40 % R/C ALTERNATING LAYERS AT 90° TO EACH OTHER,
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED, ALL METRIC DIMENSIONS ARE REFERENCE DIMENSIONS.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.02 lbs (0.01 kgs)
- 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE D4857-3-a.IGES (OR D4857-4-a.IGES)

DESIGN	DB	DART AEROSPACE LTD	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. A
MFG. APPR.	9/1	D4857	SHEET 3 OF 3
APPROVED	140	TITLE	SCALE
DE APPR.	140	WIPER DEFLECTOR	NTS
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